# Deduster KD7010





# **Features**

- Dust-tight window
- Quiet operation < 68 dB
- Featuring an acceleration sensor that assures constant vibration, independent of the load / amount of tablets in the deduster
- **Optimum viewing** of tablet movement with pivoting and fully removable window
- Easy height adjustment, full 360° freedom of rotation at tablet inlet
- **Vibration-free** housing, patented drive unit
- Compact design, minimum footprint
- Easy **assembly** and **disassembly**, no tools are needed
- Easy to clean

#### **Deduster model KD7010**

- Upward conveying range of 250-1500 mm
- Conveying of tablets of 3–25 mm diameter, and capsules

### Design

- Constructed according to GMP specifications
- Upward conveying of tablets/capsules generated by continuously adjustable vibration
- The process can be monitored visually at all times through a large acrylic window
- The device outlet can be fitted with peripherals such as metal detectors, diverter switches, slides etc.
- The outlet can be rotated 360° facing the inlet. The deduster is therefore adjustable to the tablet press discharge configuration.

## Deburring and dedusting

- Dust agitation system efficiently removes dust particles from tablets
- Dust agitation system is an optimized combination of blown air and vacuum dust extraction

#### **Features**

- A patented suspension system based on counterweights eliminates vibration of the housing
- For cleaning the deduster can be disassembled easily and without tools by a single person
- Low maintenance
- €x Atex Certification II 2D/- Db 200 °C
- Containment OEB4 (1  $\mu$ g/m³ to < 10  $\mu$ g/m³), incl. peripherals
- Optionally available with a HEPA Filter M-class



Option: Product Diverter KV2010



Pivoting and fully removable Window



Option: Various helix surfaces available on request

Deduster Type	KD7010 -	250	500	750	1000	1250	1500
Dimensions							
Weight	kg	55	66	75	81	92	98
Outlet height	mm	980 - 1165	1240 - 1425	1465 – 1650	1755 – 1940	2010 - 2195	2305 - 2490
Inlet height	mm	715 – 900					
Conveying height	mm	256	525	750	1040	1295	1590
Tablet inlet/outlet diameter	TC	ISO DN 50					

lechnical Data		
Power supply 100 – 240 V, 50 / 60 Hz		
Maximum current	Α	1
Compressed air (p = $1.5 - 2$ bar)	I/min	50 - 100
Air extraction (pu = $10 - 20$ mbar)	m <sup>3</sup> /h	100 - 250
Noise emission at 1 m distance	dB(A)	< 68
Protection rating of drive unit		IP54

Conveying Capacity (all conveying ranges))						
Round Ø 4.8 x 2.3 mm	tablets / hour	3'500'000				
Round Ø 9.1 x 3.2 mm	tablets / hour	1'300'000				
Round Ø 12.1 x 3.7 mm	tablets / hour	410'000				
Round Ø 16 x 4 mm	tablets / hour	280'000				
Round Ø 23.4 x 5.7 mm	tablets / hour	103'000				
Round Ø 25 x 7 mm	tablets / hour	68'000				
Oblong 16.3 x 7.6 x 5.7 mm	tablets / hour	425'000				
Capsules 19.5 x 7 mm, No. 1	capsules / hour	448'000				